

Touch Up Instructions

for lightweight Cimento®

Appropriate Usage:

- Edge touch up
- Panel Returns
- Chamfered Edges

The touch up kit is designed for touching up edges only. Minor surface cracks are best left alone. Larger cracks could indicate structural flaws and advice should be sought out immediately. The following instructions should be used to touch up minor damage only. If in doubt, please send the Cimento team a photograph so we can confirm the best process with you.

To complete a Cimento touch up:

You will need the following components

- Touch Up Kit (can be requested from Cimento)
 - Liquid Part 2lt. bottle
 - Liquid Part graduated bottle
 - Solid Part 5kg tub
 - Solid Part graduated bottle
- low tack masking tape
 - Scotch® High Performance **3434** or
 - FrogTape Delicate Surface
- Spatula to mix and apply mixture
- Sandpaper & sanding block
 - 200 — 240 grit



Liquid Part
2lt. bottle



Solid Part
5kg tub

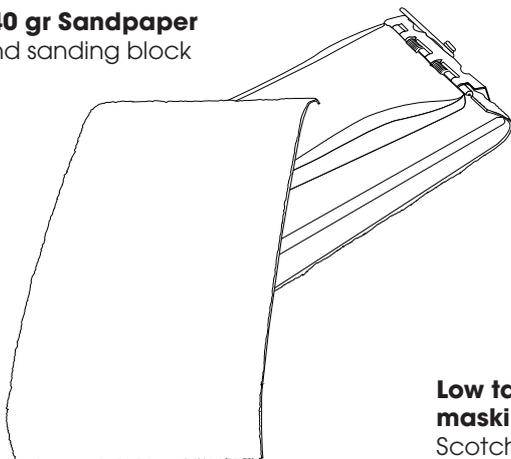


Liquid Part
graduated tub

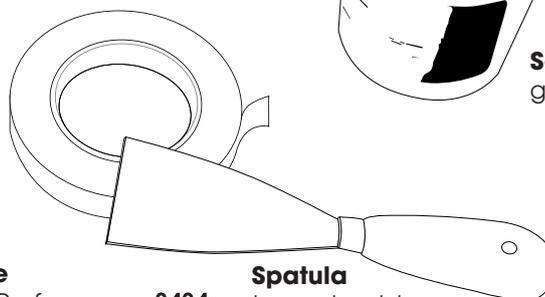


Solid Part
graduated tub

240 gr Sandpaper
and sanding block



**Low tack
masking tape**
Scotch® High Performance **3434**

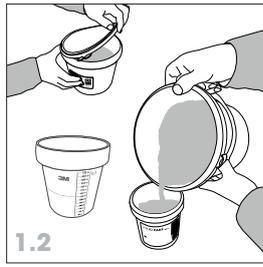


Spatula
to apply mixture

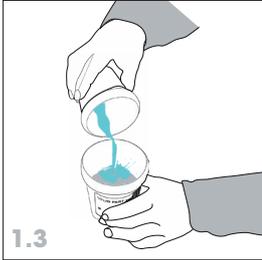
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1.1



1.2



1.3



1.3

Step One: Prepare the Mixture

1.1 Prepare the Liquid Part

Open the 2L bottle labelled 'LIQUID PART' and fill the smaller 3M tub (also labelled 'LIQUID PART') to the 200ml level.

1.2 Prepare the Solid Part

Open the 5Kg tub labelled 'SOLID PART' and fill the smaller 3M tub (also labelled 'SOLID PART') to the 365ml level (1mm above the 350ml level). Quantities can be altered depending on how much mixture is needed. Ratio is important. Workable/stable consistency is advised

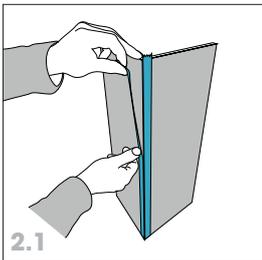
1.3 Mix components

Pour the liquid part into the solid part. Mix the components to form a smooth and consistent paste. Be sure there are no dry lumps in your mixture.

Add small quantities of water to alter the consistency of the concrete mix:

- if using a brush, the mixture should be more fluid.
- if using a spatula, the mixture should be thicker.

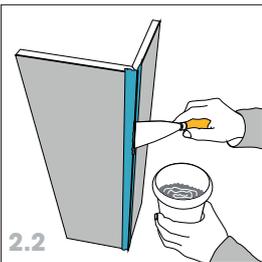
Warning: Mixing the components initiates a chemical reaction. This chemical reaction is affected by the ambient heat of where it is being mixed and used. The duration of this reaction can be extended by small quantities of water being added and occasionally mixing. Once the mixture has hardened, it cannot be used again.



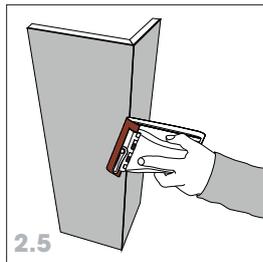
2.1



2.2



2.2



2.5

Step Two: Application

2.1 Prepare surface

Remove any loose concrete. Cover the edges of the panels using low tack masking tape. Sticking the tape to the panels will help prevent the concrete mix coming into contact with areas of the surface where it is not needed.

2.2 Apply the mixture

Apply the wet concrete mix using a spatula, brush or suitable finishing tool. Please avoid applying the mix to areas of the panels that do not require repair. **Note** the colour will seem different because the mixture is wet. The concrete will dry close to the same colour as the panels. More of the aggregate will be visible in the corners filled and areas where repairs are needed.

2.3 Remove tape

Masking tape must be removed immediately to avoid any damage to the surface.

2.4 Allow to dry

Curing time will take between 4-6 hours. Drying time may shorten depending on the heat in the working environment. Please be sure Concrete is completely dry before continuing.

2.5: Lightly Sand

Use 200/240 grit sandpaper on the fully cured & hardened touched-up areas. Lightly sand to remove any excess concrete. If sanding is too vigorous, the substrate may become visible. If this happens simply repeat application to cover.

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